

Date: Monday, 10/03/2008 3:44:35 PM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : GUSSET
Job Number : 37759	
Estimate Number : 10934	
P.O. Number :	Part Number : D2254
This Issue : 10/03/2008 S.O. No. :	Drawing Number : D2254 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : LARGE FAB ASSY	Drawing Revision : A
Previous Run :	Material :
Written By : <u> </u>	Due Date : 11/03/2008 Qty: 2 Um: Each
Checked & Approved By : <u> </u>	
Comment : Est:A 99.09.22 New Issue EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M1010S16GA	1010/1025/A21/6aA SHEET
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Comment: Qty.: 0.1084 sf(s)/Unit Total : 0.2167 sf(s)

304/316 .063 Sheet

Material: AISI 304/316 SS 0.063" Thick

Batch: ~~104421~~

ml 08 03 11

2.0	SHEAR	SHEAR
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**Comment:** SHEAR

Shear pattern as per Dwg D2254

ml 08 03 11

(2)

3.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
-----	-------------	------------------------------

**Comment:** LARGE FABRICATION

Deburr

ml 08 03 11

(2)

4.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------

**Comment:** INSPECT WORK TO CURRENT STEP

6 05/03/11 (2)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: _____

Pu 8/3/11 (2)

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Drawing Name: GUSSET

Job Number: 37759

Part Number: D2254

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



②

Comment: FINAL INSPECTION/W/O RELEASE

08/03/11

Job Completion



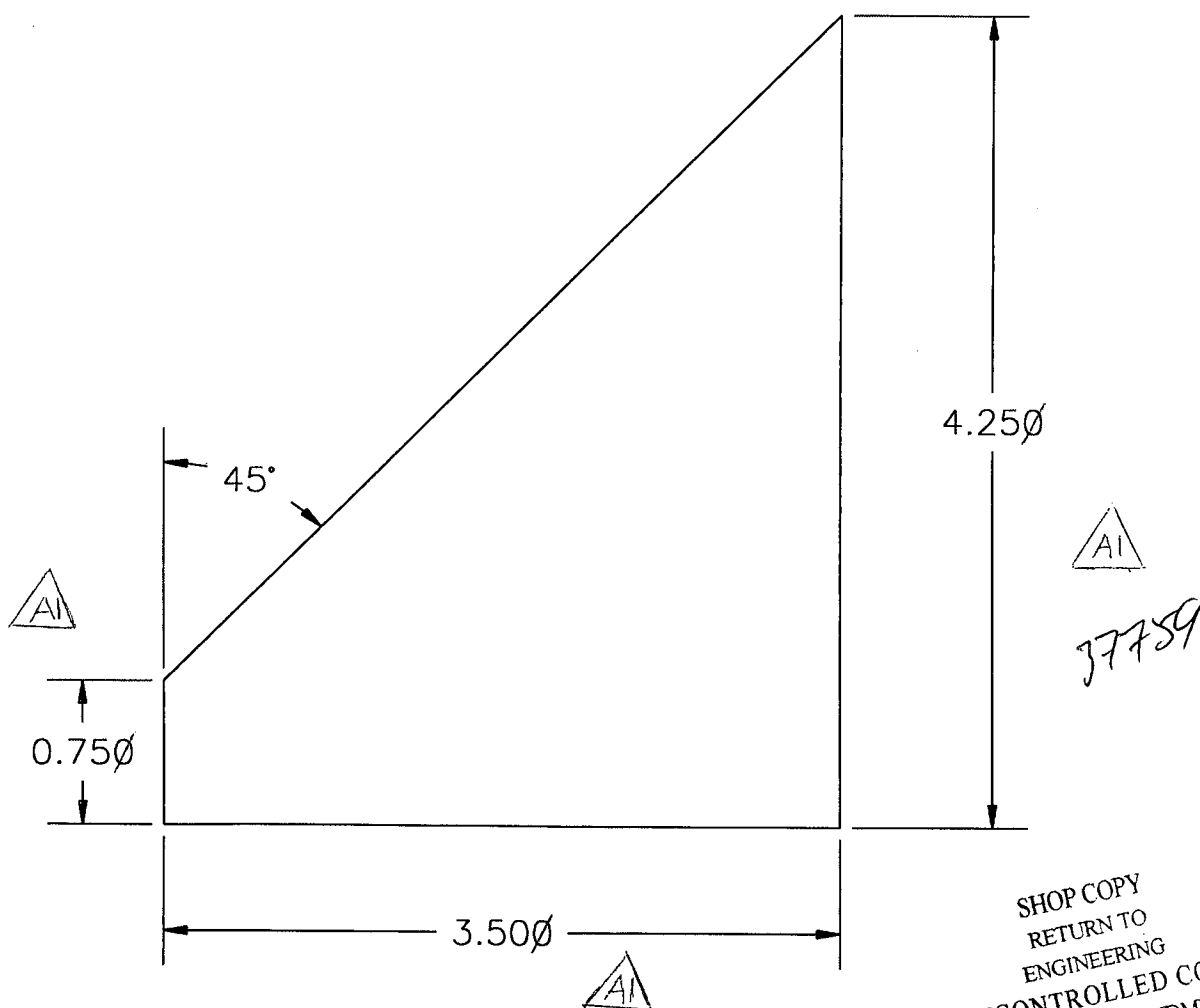
08.03.11

Bob Fisher
parts for Basket



PREPARED	DART AERO ACCESSORIES INC	
B. Williams	VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	D2254	REV. A SHEET 1 OF 1
DATE	TITLE	SCALE
Dec. 13, 1994	GUSSET	1:1
A	94.12.13	NEW ISSUE
AI	04.06.15	UPDATE DIMENSIONS

RELEASED
99.10.12 KE



MATERIAL: 304/316 SS 0.063 THICK

1010-1025 STEEL
(16 GAUGE)
(M1010-S16GA)

FOR DSI 9406 ONLY NO. _____
06.03.06

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